





# **HUSH-BORE Heads for Deep Internal Threading**













2/3

### **KEY POINT**

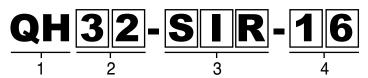
TaeguTec has added modular threading heads to the HUSH-BORE head changeable vibration free boring bar line.

To further diversify the HUSH-BORE family's range, TaeguTec has added modular threading heads for both 16 IR/L... and 22 IR/L... inserts. The new modular heads are compatible with both HUSH-BORE shanks and C-ADAPTERs with HUSH-BORE head connections. For more information, please contact the product manager.

#### **Features**

- Modular heads for the 16 IR/L... and 22 IR/L... inserts
- Applicable inserts
  - -16IR, 16IRB, 16IRM, 16IL,
  - -22IR, 22IRM, 22IL
- Available shank sizes: Ø25 mm, Ø32 mm and Ø40 mm
- Compatible with C-ADAPTERs using HUSH-BORE head connections
- Coolant directed to the cutting edge improves chip evacuation and tool life.

#### Head designation system



- 1: HUSH-BORE head
- 2: Shank connection sizes (DCONMS) Ø 25, 32, 40 mm
- 3: Head type (same as standard boring bars)
- 4: Insert size 16, 22

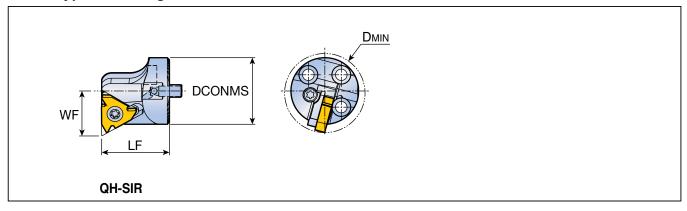




## QH-SIR/L new



#### Screw type threading heads



Designation		Dimensi	Coolant	lt		
	DCONMS	LF	WF	DMIN	hole	Insert
QH25-SIR/L-16	25	26	16.2	29	•	16 IR/L
QH32-SIR/L-16	32	27	19.7	36	•	
QH40-SIR/L-16	40	30	23.7	44	•	
QH32-SIR/L-22	32	32	21.6	38	•	22 IR/L
QH40-SIR/L-22	40	38	25.6	46	•	
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#### **Spare parts**

	Insert screw	Anvil screw	Anvil right	Anvil left	Wrench	
Designation					S	
QH SIR-16	S16	A16	AE16	-	T-10/5	
QH SIL-16	S16	A16	-	Al16	T-10/5	
QH SIR-22	S22	A22	AE22	-	T-20/5	
QH SIL-22	S22	A22	-	Al22	T-20/5	



